

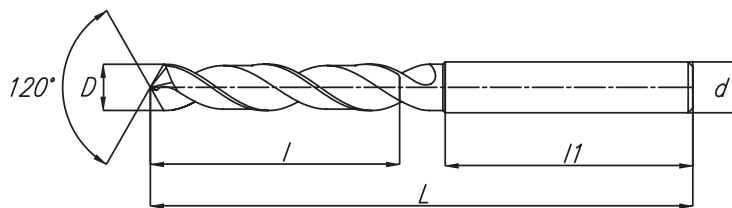
DIN 6537-5D

Wiertła do obróbki stali, aluminium i stopów aluminium

Drills, for machining steel, aluminium and aluminium alloys

VHM Spiralbohrer, für Aluminium

Свёрла для обработки стали, алюминия и алюминиевых сплавов



DIN 6537	Z=2		45 HRC		$\lambda=35^\circ$	<table border="1"> <tr><td>1.1÷1.8</td></tr> <tr><td>6.1÷6.4</td></tr> <tr><td>7.1÷7.4</td></tr> </table>	1.1÷1.8	6.1÷6.4	7.1÷7.4		
1.1÷1.8											
6.1÷6.4											
7.1÷7.4											

D (h7)	d (h6)	L	l	l1	VHM	
					-	
					Code No 0641-230-	
3	6	66	23	36	080100	●
4	6	74	29	36	080201	●
5	6	82	35	36	080303	●
6	6	82	35	36	080405	●
7	8	91	43	36	080507	●
8	8	91	43	36	080609	●
9	10	103	49	40	080700	●
10	10	103	49	40	080802	●
11	12	118	56	45	080904	●
12	12	118	56	45	081009	●